

TREE CARE PRODUCTS



***MADE FOR **MORE**
TO KEEP PACE WITH **YOU!*****



MORBARK®



RAYCO®



MORBARK[®]

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BVR SERIES



With its power and easily transportable design, the compact and valuable **Morbark BVR10** Brush Chipper has everything you need and nothing you don't. The ideal machine for utility line clearing, residential tree care, rental yards, and municipalities.

EQUIPMENT HIGHLIGHTS

- Full-length channel frame extends beneath the infeed for increased structural support
- Modular design allows for fast and easy repair to damaged components.
- Side-load anvil makes adjusting and flipping the anvil quick and easy
- Control panel mounted on the infeed to increase efficiency on the jobsite.
- Remove the anxiety of engaging the chipper drum, damaged drive belts, and burned clutch discs, and elevate your operating experience with the patented Morbark ZeroClutch™. Simply start, throttle the machine to full RPM's and engage the feed control button. The ZeroClutch™ features an integrated drum speed sensor that monitors drum speed and prevents the clutch from engaging if material is lodged between the feed wheel and drum. It also monitors autofeeding to help prevent clogging and clutch overload conditions.

BRUSH CHIPPERS

BVR10 BRUSH CHIPPER

GENERAL	US	METRIC
Height	7'0"	2.7 m
Width	6'1"	1.9 m
Length (transport)	13'4"	4.1 m
Length (operating)	15'1"	4.6 m
Gross weight (approximate)	4,400 lb	2,359 kg
Suspension	6,000 lb Torsion	2,722 kg Torsion
Infeed opening	30" x 60"	76 x 152 cm
Throat opening (height x width)	14" x 17.25"	36 x 44 cm
Drum (diameter x width)	18" x 16.5"	46 x 42 cm
Engine	PSI (67 HP) Gas	
	Deutz (48 HP) Diesel	
	Deutz (72 HP) Gas	
	Deutz (74 HP) Diesel	
Fuel capacity	17 gallons	64 L
Hydraulic capacity	7 gallons	26.5 L
Frame	5" C-Channel	112.7 cm C-Channel
Tires	(2) 235/80R16	
Hitch	2.5" Pintle	6.4 cm Pintle

ADDITIONAL EQUIPMENT HIGHLIGHTS

- Choice of gasoline or diesel engine packages
- Staggered pocket drum with two (2) dual-edged chipper knives
- Reversing automatic feed system
- Three (3) position electronic feed control bar with dual safety pull cables located within the infeed
- 360° manual discharge with multiple locking positions
- Pinned chipper hood and folding infeed
- Composite fuel and hydraulic tanks with sight gauge and drain plug
- Single sided hydraulically actuated yoke (lift and crush) on the BVR10 increases productivity, improves material control, and efficiently manages pressure through optimized pivot geometry while enhancing serviceability with fewer shared components.

BVR SERIES



Require more features than the BVR10 Chipper offers? Elevate to the **BVR13** Brush Chipper with additional features like dual feed wheels, dual sided hydraulic lift and crush, higher horsepower, manual crank swivel discharge, and available winch package option. The BVR 13 is versatile, and the ideal machine for utility line clearing, residential tree services, municipalities, and more.

EQUIPMENT HIGHLIGHTS

- Dual sided hydraulic lift and crush allows the operator to raise the feed wheel to ease material feeding and provides additional crushing power for stubborn and hard to breakdown material.
- Remove the anxiety of engaging the chipper drum, damaged drive belts, and burned clutch discs, and elevate your operating experience with the patented Morbark ZeroClutch™. Simply start, throttle the machine to full RPM's and engage the feed control button. The ZeroClutch™ features an integrated drum speed sensor that monitors drum speed and prevents the clutch from engaging if material is lodged between the feed wheel and drum. It also monitors autofeeding to help prevent clogging and clutch overload conditions.

BRUSH CHIPPERS

BVR13 BRUSH CHIPPER

GENERAL	US	METRIC
Height	8'9"	2.7 m
Width	6'7"	2.0m
Length	15'1"	4.6 m
Gross weight (approximate)	5,200 lb	2,358 kg
Suspension	7,000 lb Torsion	3,175 kg Torsion
Infeed opening	30" x 60"	76 x 152.4 cm
Throat opening (height x width)	14" x 17.25"	36 x 44 cm
Drum (diameter x width)	18" x 16.5"	46 x 42 cm
Engine	Deutz (72 HP) Gas Deutz (74 HP) Diesel PSI (133 HP) Gas	
Fuel capacity	17 gallons	64 L
Hydraulic capacity	7 gallons	26.5 L
Frame	5" C-Channel	15.2 cm C-Channel
Tires	(2) 235/80R16	
Hitch	2.5" Pintle	6.4 cm Pintle

ADDITIONAL EQUIPMENT HIGHLIGHTS

- Full-length channel frame extends beneath the infeed for increased structural support
- Large fixed infeed perimeter opening allows ample room to feed material, reducing saw and trim labor.
- Choice of gasoline or diesel engine packages
- Modular design allows for fast and easy repair to damaged components.
- Side-load anvil makes adjusting and flipping anvil quick and easy.
- Control Panel mounted on the infeed increases efficiency on the jobsite.
- Bearing-style reverse pivot assembly contours the radius of the drum, reducing dead space between the feedwheel and drum and creates a mechanical advantage for increased down pressure.
- Composite fuel and hydraulic tanks

BVR SERIES



Ideal for residential tree services, utility line clearing, vegetation management, maintenance contractors and municipalities, this high-capacity, high-production chipper includes more standard features than any other chipper in its class.

Many customer-inspired innovations are featured on the **BVR16**, increasing efficiency and safety while reducing operating and maintenance costs.

EQUIPMENT HIGHLIGHTS

- 24.5" wide x 24" diameter four knife staggered knife pocket drum with replaceable counter knives, provides maximum chipping efficiency. The reversing auto-feed system automatically stops forward feed and briefly backs material away from the drum for optimum engine performance while chipping.
- Three position electronic control bar with dual safety pull cables within infeed
- Dual horizontal feed wheels with hydraulic lift assist
- Full-length channel frame extends beneath the infeed for increased structural support.
- Choice of gasoline or diesel engine packages
- Modular design allows for fast and easy repair on damaged components.

BRUSH CHIPPERS

BVR16 BRUSH CHIPPER

GENERAL	US	METRIC
Height	8'6"	2.6 m
Width	7'4"	2.2 m
Length	17'1"	5.2 m
Gross weight (approximate)	8,500 lb	3,855 kg
Suspension	9,000 lb Torsion	4,082 kg Torsion
Infeed opening	34" x 60"	86.4 x 152.4 cm
Throat opening (height x width)	17" x 25 3/8"	43.2 x 64.5 cm
Drum (diameter x width)	24 x 24 1/2"	61 x 62 cm
Engines	PSI (174 HP) Gas CAT (174 HP) Diesel Deutz (134 HP) Diesel	
Fuel capacity	30 gallons	113.5 L
Hydraulic capacity	12 gallons	45.4 L
Frame	6" C-channel	15.2 cm C-channel
Tires	(2) 235/75Rx17.5	
Hitch	2.5" Pintle	6.4 cm Pintle

ADDITIONAL EQUIPMENT HIGHLIGHTS

- Side-load anvil makes adjusting and flipping anvil quick and easy
- Control panel mounted on the infeed increases efficiency on the job site.
- Bearing-style reverse pivot assembly contours the radius of the drum, reducing dead space between the feed wheel and drum and creates a mechanical advantage for increased down pressure.
- Morbark ZeroClutch™ features an integrated drum speed sensor that monitors drum speed and prevents the clutch from engaging if material is lodged between the feed wheel and drum. It also monitors autofeeding to help prevent clogging and clutch overload conditions.

BVR SERIES



With its large capacity and high-production volume reduction capabilities, the **BVR19-SA (single axle)** and **TA (tandem axle)** is perfect for residential tree services, vegetation management, lot and land clearing, maintenance contractors, and municipalities.

EQUIPMENT HIGHLIGHTS

- Modular design makes maintenance and repairs fast and easy.
- Equipped with a wide fixed infeed opening, dual feed wheels and straight flow-through design, the feed system easily climbs over material, reducing drag and increasing chipping efficiency.
- Bearing style feed wheel pivot assembly contours the radius of the drum, reducing dead space between the feed wheel and drum and creates a mechanical advantage for increased down pressure.
- Direct drive bottom feed wheel with clean-out door is speed matched to the top feed wheel to provide continuous material flow
- Morbark's exclusive ZeroClutch™ removes the anxiety of engaging the chipper drum, damaged drive belts, and burned clutch discs, and elevates your operating experience. The ZeroClutch™ monitors drum speed and prevents the clutch from engaging if material is lodged between the feed wheel and drum. It also monitors autofeeding to help prevent clogging and clutch overload conditions.

BRUSH CHIPPERS

BVR19-SA & TA BRUSH CHIPPER

GENERAL	US	METRIC
Height	9'	2.7 m
Width	7'8"	2.3 m
Length	18'10"	5.4 m
Gross weight (single axle)	9,000 lb	4,082 kg
Suspension (single axle)	10,000 lb Torflex	4,763 kg Torsion
Gross weight (tandem axle)	10,500 lb	4,763 kg
Suspension (tandem axle)	(2) 7,000 lb Torsion	3,175 kg Torsion
Infeed opening	39" x 64"	99 x 163 cm
Throat opening (height x width)	20" x 25 3/8"	50.8 x 64.5 cm
Drum (diameter x width)	24-5/8" x 30"	62.5m x 76.2 cm
Engines	PSI (174 HP) Gas (SA) CAT (174 HP) Diesel (SA or TA) Deutz (228 HP) Diesel (TA) CAT (275 HP) Diesel (TA)	
Fuel capacity	40 gallons	121.1 L
Hydraulic capacity	18 gallons	45.2 L
Frame	6" C- channel	15.2 cm C-channel
Tires	235/75Rx17.5	
Hitch	2.5" Pintle	6.4 cm Pintle

ADDITIONAL EQUIPMENT HIGHLIGHTS

- Large diameter chipping drum with four (4) staggered knife pockets and replaceable counter knives maintains chipping power while providing consistent chip quality.
- Reversing automatic feed system stops and momentarily backs away material for increased feeding efficiency and quicker engine recovery.
- Composite fuel and hydraulic tanks
- Unit can be outfitted with a four-or-six cylinder diesel engine and choice of a single or tandem axle.
- Under 10,000 lbs. as standard with limited options in single axle configuration.

TW SERIES



TW160PH BRUSH CHIPPER

GENERAL	US	METRIC
Height	6'11"	2.1 m
Width	5'2"	1.27 m
Length (tray up)	10'	3 m
Length (tray down)	11'2"	3.4 m
Weight	1,340 lb	628 kg
Engine	Honda	
Horsepower	22 HP (16.4 kW)	
Fuel capacity	4.75 gallons	18 L
Knives	2 X 4.25" (109 mm) double-sided, fully hardened	

FEATURES AND BENEFITS

- 22 HP gas-powered Honda engine
- Dual, ergonomic heavy duty infeed controls
- 2x quick access double-sided reversible knives
- 280° adjustable discharge chute
- Easy maintenance and servicing accessibility
- Two years or 3,000 hours warranty on Morbark manufactured components, 1 year vendor purchased components warranty.

BRUSH CHIPPERS



TW230HBP GAS BRUSH CHIPPER

GENERAL	US	METRIC
Height	7'1"	2.2 m
Width	5'	1.5 m
Length (tray up)	9' 10"	3 m
Length (tray down)	11'7"	3.5 m
Weight	1,566 lb	710 kg
Engine	Briggs & Stratton	
Horsepower	40 HP (27.6 kW)	
Fuel capacity	4.8 gallons	18 L
Knives	2 X 5" (135mm) double-sided, fully hardened	

FEATURES AND BENEFITS

- 40 HP gasoline-powered Vanguard Briggs & Stratton engine
- Class leading 6-1/4" x 9" infeed throat opening
- Quad force rollers for ultimate crushing power
- Lightweight and maneuverable
- Dual, ergonomic, heavy duty infeed controls.
- Quick knife access and removable side panels for easy maintenance and servicing accessibility
- Double-sided reversible knives

TW SERIES



TW230HBD DIESEL BRUSH CHIPPER

GENERAL	US	METRIC
Height	7'1"	2.14 m
Width	5'	1.5 m
Length (tray up)	9'10"	3.52 m
Length (tray down)	11'6"	3.76 m
Weight	1,642 lb	745 kg
Engine	Kubota	
Horsepower	24.8 HP (27.6 kW)	
Fuel capacity	4.8 gallons	18 L
Knives	2 X 5" (135 mm) double-sided, fully hardened	

FEATURES AND BENEFITS

- 24.8 HP diesel-powered Kubota engine
- Class leading 6-1/4" x 9" infeed throat opening
- Quad force rollers for ultimate crushing power
- Lightweight and maneuverable.
- Dual, ergonomic, heavy duty infeed controls.
- Quick knife access and removable side panels for easy maintenance and servicing accessibility
- Double-sided reversible knives

BRUSH CHIPPERS



TW230VTRD DIESEL BRUSH CHIPPER

GENERAL	US	METRIC
Height	7'6"	2.2 m
Width	2'7" - 4'2"	810-1,300 mm
Length (tray up)	8'6"	2.6 m
Length (tray down)	12'8"	3.5 m
Weight	2,827 lb	1,282 kg
Engine	Kubota	
Horsepower	24.8 HP (27.6 kW)	
Fuel capacity	9 gallons	34 L
Knives	2 X 5.3" (135 mm) double-sided, fully hardened	

FEATURES AND BENEFITS

- 24.8 HP Kubota diesel engine
- Class leading 6-1/4"x 9" infeed throat opening
- Quad force rollers for ultimate crushing power
- Quick release infeed tray – no tools required
- Dual, ergonomic heavy duty infeed controls.
- Anti-vibration folding operator control platform
- Integrated track recovery system

TW SERIES



TW280PHB GAS BRUSH CHIPPER

GENERAL	US	METRIC
Height	7'7"	2.3 m
Width	5'2"	1.6 m
Length (tray up)	10'11"	3.3 m
Length (tray down)	12'8"	3.8 m
Weight	2,485 lb	1,193 kg
Engine	Kubota WG 1605 Gas	
Horsepower	57 HP (42.5 kW)	
Fuel capacity	9 gallons	34 L
Knives	2 X 6" (158mm) double-sided, fully hardened	

FEATURES AND BENEFITS

- 57 HP Kubota gasoline engine
- Class leading 8-1/4" x 11" infeed throat opening
- Quad force rollers for ultimate crushing & infeed power.
- Lightweight and maneuverable.
- Dual, ergonomic, heavy-duty infeed controls.
- Double-sided reversible knives
- Two years or 3,000 hours warranty on Morbark manufactured components, 1 year vendor purchased components warranty.

BRUSH CHIPPERS



TW280FTRP GAS BRUSH CHIPPER

GENERAL	US	METRIC
Height	7'7"	2.3 m
Width	4'8"	1.3 m
Length (tray up)	9'5"	2.8 m
Length (tray down)	12'	3.6 m
Weight	3,509 lb	1,592 kg
Engine	Kubota WG 1605 Gas	
Horsepower	57 HP (42.5 kW)	
Fuel capacity	9 gallons	34 L
Knives	2 X 6" (158mm) double-sided, fully hardened	

FEATURES AND BENEFITS

- 57 HP Kubota gasoline engine
- Class leading 8-1/4" x 11" infeed throat opening
- Quad force rollers for ultimate crushing & infeed power.
- Anti-vibration folding operator control platform
- Dual Speed Tracking System
- Integrated Track Recovery System
- Dual, ergonomic, heavy-duty infeed controls.

EEGER BEEVER SERIES



The **Eeger Beaver 1415 Chipper Track** delivers a highly mobile and versatile solution for utility line clearing, residential tree services, municipalities, and other demanding applications where maneuverability and off-road capability are essential. Built with a tracked undercarriage for enhanced stability and access across challenging terrain, the 1415 Track features dual feed wheels, hydraulic lift and crush functionality, a larger infeed opening, higher horsepower, a manual crank swivel discharge, and an available winch package option. Engineered to maximize material control, productivity, and jobsite efficiency, the 1415 Track maintains the durability and performance.

EQUIPMENT HIGHLIGHTS

- Staggered pocket drum with two (2) dual-edged chipper knives.
- Reversing automatic feed system
- Four (4) position feed control bar with dual safety pull cables located within the infeed
- 360° manual swivel discharge with multiple locking positions
- Pinned chipper hood with integrated hood safety plug
- Integrated tube and jack support pad
- Wireless Remote Control operation with tethered backup system controls the track functions, feed functions, yoke functions and throttle functions with emergency engine stop.
- Legacy of Eeger Beaver is undeniable.

BRUSH CHIPPERS

EEGER BEEVER 1415 - TRACK

GENERAL	US	METRIC
Height	8'	2.4 m
Width	6'3"	1.9 m
Length	13'9"	4.2 m
Gross weight (approx.)	8,200 lb	3,719 kg
Infeed opening	31" x 60"	78.7 x 152.4 cm
Throat opening (height x width)	14" x 15"	35.6 x 38.1 cm
Drum (diameter x width)	21.4" x 14.5"	54.3 x 36.8 cm
Engine	CAT (74 HP) Diesel	
Fuel capacity	24.5 gallons	92.7 L
Hydraulic capacity	19 gallons	64.4 L
Frame	4"x 2" Tubular	10.2 cm x 5.1 cm Tubular
Tracks	300mm Rubber Tracks	



The wireless remote control unit allows safe, convenient operation from a distance and includes a wired backup for added reliability.

EEGER BEEVER SERIES



The **Eeger Beaver 1821 Chipper** is available in trailer and track configurations - making it a versatile platform across Morbark's Tree Care product line-up. Equipped with a powerful infeed system designed for high-capacity material processing, advanced safety features and customer-inspired innovations that enhance efficiency and reduce maintenance costs, and a durable design built for demanding applications across a wide range of jobsite conditions today - the Eeger Beaver 1821 Chipper is the ideal combination of productivity and versatility.

EQUIPMENT HIGHLIGHTS

- Dual horizontal feed wheels with arm coupler
- Live hydraulic system through winch package
- 5"x 3" (12.7 x 7.6 cm) tubular steel telescoping drawbar with two 12" (30.5 cm) extensions.
- Legacy of Eeger Beaver is undeniable.

BRUSH CHIPPERS

EEGER BEEVER 1821

GENERAL	US	METRIC
Height	8'11"	2.7m
Width	7'3"	2.2 m
Length	18'1"	5.5 m
Gross weight	8,900 lb	4,037 kg
Suspension	10,000 lb Torsion	4,536 kg Torsion
Infeed opening	41" x 59"	104.1 x 149.9 cm
Throat opening (height x width)	18" x 20.5"	45.7 x 52.1 cm
Drum (diameter x width)	30" x 23.8"	76.2 x 60.3 cm
Engines	PSI (174 HP) Gas John Deere (173 HP) Diesel CAT (174 HP) Diesel	
Fuel capacity	32 gallons	121.1 L
Hydraulic capacity	12 gallons	45.2 L
Frame	8.2 lb, 6" Channel	3.7 kg, 15.2 Channel
Tires	(4) 235/75Rx17.5	
Hitch	2-1/2" Pintle	6.4 cm Pintle

EEGER BEEVER 1821 - TRACK

GENERAL	US	METRIC
Height	8'6"	2.6 m
Width	7'7"	2.3 m
Length	16'8"	51 m
Gross weight (approx.)	12,900 lb	5,851 kg
Frame	6" x 2" x 0.25" Tubular	15.2 x 5.1 x 0.6 cm Tubular
Tracks	400mm Rubber Tracks	
Engine	CAT (174 HP) Diesel	

EEGER BEEVER SERIES



The **Eeger Beaver 2131 Chipper** is available in trailer and track configurations, with multiple axle options to suit a variety of towing and jobsite needs - making it a versatile platform across Morbark's Tree Care product line-up. Equipped with a highly configurable design built for large capacity and high-production volume, a wide range of customizable options, and more standard features than any other chipper in its class to maximize performance across demanding applications - the Eeger Beaver 2131 Chipper is the ideal combination of productivity and versatility.

EQUIPMENT HIGHLIGHTS

- 37-3/8" x 23-3/4" drum with four dual-edged knives, staggered-through knife design and chambered air impeller with controllable airflow
- Dual horizontal feed wheels with TorqMax™ compression, hydraulic lift assist and Variable Force™ down pressure; direct-drive bottom feed wheel
- Live hydraulic system with pre-plumbed winch package capability
- Wireless remote with tethered backup (track models) controlling track, feed, yoke and throttle functions with emergency stop
- Reversing automatic feed system
- Height-adjustable, rotational discharge
- Steel valve guard, fuel tank with sight gauge and shut-off, hydraulic reservoir with sight gauge and clean-out cover

BRUSH CHIPPERS

EEGER BEEVER 2131

GENERAL	US	METRIC
Height (single/tandem)	9'8"11"	2.7 m
Width (single/tandem)	7'8"/8'	2.3 m
Length	21'8"	6.6 m
Gross weight (single)	11,100 lb	5,035 kg
Gross Weight (tandem)	12,700 lb	5,761 kg
Suspension (single)	(1) 12,000 lb Torsion	(1) 4,536 kg Torsion
Suspension (tandem)	(2) 8,000 lb Torsion	(2) 3,629 kg Torsion
Infeed opening	36" x 59"	91.4 x 149.9 cm
Throat opening (height x width)	20.5" x 31"	52.1 x 78.7 cm
Drum (diameter x width)	37.4" x 23.5"	94.9 x 59.7 cm
Engines	John Deere (173 HP) Diesel (SA or TA) CAT (174 HP) Diesel (SA or TA) John Deere (250 HP) Diesel (TA) CAT (275 HP) Diesel (TA)	
Fuel capacity	60 gallons	227 L
Hydraulic capacity	44 gallons	166.6 L
Frame	6" x 2" Tubular	20.3 x 5.1 cm Tubular
Tires	235/75Rx17.5	
Hitch	2.5" Pintle	6.4 cm Pintle

EEGER BEEVER 2131 - TRACK

GENERAL	US	METRIC
Height	9'3"	2.82 m
Width	8'2"	2.5 m
Length	17'8"	5.4 m
Gross weight (approx.)	15,900 lb	7,212 kg
Tracks	400mm Rubber or Steel Tracks	
Engine	CAT (275 HP) Diesel	

EEGER BEEVER SERIES



EB2230 with Loader Arm



EB2230 Tandem Axle

The **Eger Beaver 2230 Chipper** is available in trailer, track and knuckleboom loader configurations - making it the most versatile platform across Morbark's Tree Care product line-up. Equipped with a powerful infeed system capable of whole tree chipping, bearing-style pivot assembly providing unsurpassed material crushing power, large diameter chipping drum to power through material and high horsepower engine to get the job done faster - the Eger Beaver 2230 Chipper is the perfect combination of versatility and capability.

EQUIPMENT HIGHLIGHTS

- Extra wide feed wheels make feeding simple, especially when mechanically feeding with a loader unit.
- Powerful top feed wheel drive system amplifies material pulling power for the most demanding applications.
- Direct drive bottom feed wheel is speed matched to the top feed wheel to provide continuous material flow with clean-out door
- Large diameter chipping drum with staggered knife pockets maintains chipping power while providing consistent chip quality
- Drum consists of six dual-edged through knife design

BRUSH CHIPPERS

EEGER BEEVER 2230 - TANDEM AXLE

GENERAL	US	METRIC
Height	10'2"	3.1 m
Width	8'6"	2.6 m
Length	21'5"	6.5 m
Gross weight	17,300 lb	7,847 kg
Suspension	(2) 10,000 lb Torsion	(2) 4,536 kg Torsion
Infeed opening	39" x 65"	99 x 165.1 cm
Throat opening (height x width)	22" x 30"	55.9 x 76.2 cm
Drum (diameter x width)	37-3/8" x 29-1/8"	94.9 x 74 cm
Engine	CAT (415 HP) Diesel	
Fuel capacity	65 gallons	246 L
Hydraulic capacity	45 gallons	170.3 L
Frame	8" x 2" Tubular	20.3 x 5.1 cm Tubular
Tires	(4) 235/75Rx17.5	
Hitch	3" Pintle	7.6 cm Pintle

EEGER BEEVER 2230 - TRACK

GENERAL	US	METRIC
Height	10'10"	3.3 m
Width	8'6"	2.6 m
Length	22'7"	6.9 m
Gross weight (approx.)	24,720 lbs	11,213 kg
Frame	8" x 2" Tubular	20.3 x 5.1 cm Tubular
Engine	CAT (415 HP) Diesel	
Tracks	500 mm, Steel	

EEGER BEEVER 2230 - LOADER

GENERAL	US	METRIC
Height	10'9"	3.27 m
Width	8'5"	2.57 m
Length	22'5"	6.83 m
Gross weight	21,500 lb	9,752.2 kg
Engine	CAT (415 HP) Diesel	
Reach	14'	

RAYCO SERIES



Our **RG13-II Mini Work-Force** is the most complete line of handlebar stump cutters available. These rugged machines provide a commercial-grade solution for your stump cutting needs when compact size and affordability are at the top of your priority list.

Every unit is built with features like heavy-duty frames, adjustable handlebars, and powder coat paint finish. Our stump cutters use quality components throughout, with gasoline engine by Honda, and top-of-the-line air filtration systems.

All operator controls are located behind the operator station for safe and easy operation.

EQUIPMENT HIGHLIGHTS

- 13-HP (9.75-kW) Honda engine
- Throttle, choke, and pull start conveniently located on handlebar
- Operator presence bar for safe operation
- Adjustable handlebar positions
- Cyclone air cleaner
- Equipped with Rayco Super Teeth®: forged, one-piece design with tungsten carbide tips
- European compliant

STUMP CUTTERS

RG13-II MINI WORK-FORCE

GENERAL	US	METRIC
Weight	262 lb	119 kg
Length	79.75"	202.6 cm
Height	50"	127 cm
Width	25"	63.5 cm
Frame	7-gauge steel	
Engine	13-HP Honda	9.75-kW Honda
Fuel Type	Gasoline	Petrol
Cylinders	1	
Starting	Recoil	
Maximum No-load RPM	3600	
Maximum Rated Torque	20.5 ft-lb at 2500 RPM	27.8 Nm at 2500 RPM
Fuel Tank	1.72 gallons	6.5 L
Ground Drive	Manual Push	
Cutting Wheel Diameter	11"	28 cm
Cutting Wheel Thickness	.38"	.1 cm
Cutting Wheel Bearings	1" Pillow Block Type	2.5 cm Pillow Block Type
Super Tooth®	8 Total	
Clutch	Centrifugal	
Cutting Depth	13"	33 cm
Cutting Height	22"	56 cm

RAYCO SERIES



The **RG25HD** is the largest model in the Mini Work-Force lineup. This unit is powered by a 25-HP (17.2-kW) Kohler Command engine featuring electric start and a Donaldson, dual-element air cleaner. The RG25HD is self-propelled, making it the best choice for traversing up and down hills, trailer ramps, mounded landscaping, and other difficult terrain. Large tires roll over chip piles and obstacles easier than competitors' low-profile tires. The narrow profile of the RG25HD allows it to fit through 30" (76.2 cm) gates. Convenient handlebar adjustment allows the operator to select height depending on the conditions. An electromagnetic clutch engages the cutter wheel at the flip of a switch. As with all Mini Work-Force models, the RG25HD has a two-year warranty.

EQUIPMENT HIGHLIGHTS

- Operator presence on control bar
- Adjustable handlebar positions
- Equipped with Rayco Super Teeth®: forged, one piece design with tungsten carbide tips
- European compliant with auxiliary chip retainers

STUMP CUTTERS

RG25HD MINI WORK-FORCE

GENERAL	US	METRIC
Weight	583 lb	264 kg
Length	74"–98"	187.8–248.8 cm
Height	34"–58"	86–147 cm
Width	29"	74 cm
Frame	7 gauge steel	
Engine	25-HP Kohler	17.2-kW Kohler
Fuel Type	Gasoline	Petrol
Cylinders	V-Twin	
Starting	Electric	
Maximum No-load RPM	3600	
Maximum Rated Torque	32 ft-lb at 2500 RPM	43.4 N·m at 2500 RPM
Fuel Tank	3 gallons	11.3 L
Ground Drive	Self-Propelled, Hydrostatic Variable Speed	
Cutting Wheel Diameter	14"	35.5 cm
Cutting Wheel Thickness	.38"	.1 cm
Cutting Wheel Bearings	1.2" Pillow Block Type	3 cm Pillow Block Type
Super Tooth®	12 Total	
Clutch	Electromagnetic	
Cutting Depth	22"	55.8 cm
Cutting Height	24"	60.9 cm

RAYCO SERIES



The **RG37 Super Jr** stump cutter is the original self-propelled, backyard stump cutter that professionals have relied on since 1986. Today, there's a Super Jr model to fit every job and every budget. To maximize visibility while cutting, all Super Jr stump cutters have the drivetrain located on the far side of the cutter wheel. And Rayco's exclusive, swing-out control station gives operators the best view while cutting and swings in-line with the machine for travel through gates. Wide, flotation tires with bar tread give the Super Jr a firm grip on the terrain, and dual wheels can be added for extra stability. Rayco's exclusive slewing ring pivot design lowers the center of gravity and lets the Super Jr cut at maximum depth across the whole swing path.

EQUIPMENT HIGHLIGHTS

- Slewing ring pivot design increases cutting width
- Full cutting depth across entire width of cut
- Lower center of gravity
- Wide tires for enhanced traction and flotation
- Swing-out operator station for better visibility
- Controls swing in line for travel through gates
- Centrifugal precleaner
- European compliant

STUMP CUTTERS

RG37 SUPER JR

GENERAL	US	METRIC
Weight	1,830 lb	831 kg
Length	114"	290 cm
Height	52"	132 cm
Width	35"	89 cm
Width with Dual Wheels (Maximum)	52.5"	133 cm
Ground Drive	2 Speed	
Tires	18 x 8.5-10 R4 4-ply	
Backfill Blade	Standard	
Engine	37-HP Vanguard	27.6-kW Vanguard
Fuel Type	Gasoline	Petrol
Maximum Rated Torque	51 ft-lb at 2500 RPM	69.5 N·m at 2500 RPM
Fuel Tank Capacity	5 gallons	18.9 L
Electrical System	12 volts/15 AMP alternator	
Oil Tank Capacity	2 gallons	7.6 L
Cutting Wheel Diameter	17.25"	43.8 cm
Cutting Wheel Thickness	1"	2.5 cm
Cutting Wheel Bearings	1.5" Pillow Block Type	3.81 cm Pillow Block Type
Super Tooth®	18 Total	
Clutch	Electromagnetic with "Quick Stop" Brake System	
Cutting Depth	12"	30 cm
Cutting Height	24.5"	62.2 cm
Cutting Width	51"	130 cm

RAYCO SERIES



The **RG37 Trac Jr** is an excellent stump cutter for those who need a compact machine that has traction to get where tires just won't take you. The rubber track undercarriage provides excellent traction while maintaining a low ground pressure. Unlike other track stump cutters, the Trac Jr's short track base allows it to turn easily and with less turf damage than competitors' long track bases. Counter-rotating tracks allow the machine to turn in place, which makes it easy to re-position when cutting large stumps. A swing-out control station provides excellent visibility while cutting and swings in line for travel through gates. Two-speed travel and a hydraulic backfill blade rounds out the package, making the Trac Jr an excellent choice among compact stump cutters.

EQUIPMENT HIGHLIGHTS

- 37-HP (27.6-kW) Vanguard engine
- Swing-out operator control station
- Rubber track undercarriage
- Two-speed ground travel
- Hydraulic backfill blade
- Rubber chip retainer curtains
- European compliant

STUMP CUTTERS

RG37 TRAC JR

GENERAL	US	METRIC
Weight	1,850 lb	839 kg
Length	110"	279.4 cm
Height	53"	134.6 cm
Width	35"	89 cm
Ground Drive	2-speed	
Tracks	Rubber Tracks	
Backfill Blade	Standard	
Engine	37-HP Vanguard	27.6-kW Vanguard
Fuel Type	Gasoline	Petrol
Fuel Tank Capacity	10 gallons	37.9 L
Electrical System	12 volts/15 AMP alternator	
Oil Tank Capacity	2 gallons	7.6 L
Cutting Wheel Diameter	17.25"	43.8 cm
Cutting Wheel Thickness	1"	2.5 cm
Cutting Wheel Bearings	1.5" Pillow Block	3.81 cm Pillow Block
Super Tooth®	18 Total	
Clutch	Electromagnetic with "Quick Stop" Brake System	
Cutting Depth	17.5"	44.4 cm
Cutting Height	24.5"	62.2 cm
Cutting Width	51"	130 cm

RAYCO SERIES



The **RG55** puts together all the features customers want and fits them into a compact gasoline stump cutter. Operators appreciate the large cutting dimensions as well as the visibility and protection of the swing-out control station. For travel through gates, the control station swings in line. Wide flotation tires and four-wheel drive allow the RG55 to maintain traction in challenging conditions. A hydraulic backfill blade saves time during clean up, letting you get on to the next job. Wireless remote controls are available on the **RG55R**.

EQUIPMENT HIGHLIGHTS

- 55 HP (40-kW) gasoline Kubota engine
- Slewing ring pivot lowers the machine's center of gravity and allows for maximum cutting depth across the entire width of the cut. Pivot pins and bushings are eliminated.
- The RG55 features 4-wheel-drive with 2-speed ground travel. Wide tires provide traction and lower ground pressure for working on soft lawns.
- Dual rear wheels come standard
- European compliant

STUMP CUTTERS

RG55/RG55R STUMP CUTTER

GENERAL	US	METRIC
Weight	2,760 lb	1,252 kg
Length	121.5"	309 cm
Height	72.625"	184 cm
Width	35.5"	90 cm
Chip Collection Capacity	11 cu ft	311 L
Engine	55 HP Kubota	40-kW Kubota
Fuel Type	Gasoline	Petrol
Fuel Tank Capacity	8 gallons	32 L
Oil Tank Capacity	2 gallons	8 L
Cutting Wheel Diameter	20"	50.8 cm
Cutting Wheel Thickness	1.5"	3.81 cm
Cutter Teeth Quantity	18 Super Tooth®	
Cutting Depth	14"	35.6 cm
Cutting Height	24.5"	62.2 cm
Cutting Width	60"	152.4 cm



Fits onto a custom Rayco TRG trailer: The stump cutter is held to the trailer with simple and secure pins, eliminating chains and straps. The TRG trailer is equipped with TorFlex suspension and electric brakes.

RAYCO SERIES



The **RG55T-R** gives you all the features of the RG55 with turf-friendliness of tracks! Operators appreciate the large cutting dimensions as well as the visibility and protection of the swing-out control station. For travel through gates, the control station swings in line. A hydraulic backfill blade saves time during clean up, letting you get on to the next job.

EQUIPMENT HIGHLIGHTS

- 55 HP (40-kW) gasoline/petrol Kubota engine.
- Radio remote controls
- Swing-out operator control station
- Can be operated from handheld remote control or from swing out panel.
- Retractable undercarriage (50" extended / 35" retracted)
- Hydraulic backfill blade
- Two-speed ground travel
- Low center of gravity
- Slewing ring pivot design
- European compliant

STUMP CUTTERS

RG55T-R STUMP CUTTER

GENERAL	US	METRIC
Weight	3,360 lb	1,524 kg
Length	144"	366 cm
Height	73"	185 cm
Width	50" Expanded/35" Retracted	127 cm/88.9 cm
Chip Collection Capacity	11 cu ft	311 L
Tracks	Rubber	
Engine	55 HP Kubota	40-kW Kubota
Fuel Type	Gasoline	Petrol
Fuel Tank Capacity	8.5 gallons	32 L
Hydraulic Oil Capacity	1.5 gallons	5.7 L
Cutting Wheel Diameter	20"	50.8 cm
Cutting Wheel Thickness	1.5"	3.81 cm
Cutter Teeth Quantity	18 Super Tooth®	
Cutting Depth	14"	35.6 cm
Cutting Height	24.5"	62.2 cm
Cutting Width	60"	152.4 cm



The wireless remote control unit is sealed against dust, water, and other elements.

RAYCO SERIES



When it comes to engines, there's just no replacement for displacement. The Rayco **RG74T-R** is a high-production stump cutter powered by a massive 3.8L Cummins 74-HP (55-kW) diesel engine that generates peak torque of 295 ft-lb (400 N·m). The large displacement diesel engine delivers more cutting power than most 100-HP-class stump cutters and meets Tier 4 Final emissions without complex after-treatment systems. Compared to the competition, the difference is clear.

EQUIPMENT HIGHLIGHTS

- Cummins QSF3.8 diesel engine meets Tier 4 Final/ Stage IV emissions
- Does not require Diesel Exhaust Fluid (DEF)
- Does not utilize Diesel Particulate Filter (DPF)
- Retractable rubber track undercarriage allows access through 36" gates (51" extended / 35" retracted)
- 2-Speed travel
- Hydraulic backfill blade
- Radio remote control
- European compliant

STUMP CUTTERS

RG74T-R STUMP CUTTER

GENERAL	US	METRIC
Weight	5,281 lb	2,395 kg
Length (maximum)	156"	396 cm
Height (exhaust)	63"	160 cm
Height (hood)	57"	144.8 cm
Width	35"	89 cm
Width (tracks extended)	51"	130 cm
Engine	74-HP Cummins	55-kW Cummins
Fuel Type	Diesel	
Fuel Tank Capacity	15 gallons	56.8 L
Hydraulic Oil Capacity	13.5 gallons	51 L
Cutting Wheel Diameter	28"	71.1 cm
Cutting Wheel Thickness	1"	2.54 cm
Cutter Teeth Quantity	40 Super Tooth®	
Cutting Depth	27"	68.6 cm
Cutting Height	31.5"	80 cm
Cutting Width	79.5"	201.9 cm

RAYCO SERIES



The **RG80-R** has a powerful 85-HP (63-kW) Ford engine with a hydrostatic cutter wheel drive. Command Cut lets the operator vary the swing speed independently from engine speed while maintaining maximum torque and horsepower. The propel system features Hi and Low travel speeds plus an integrated “creep mode” for precise handling while cutting. The RG80-R has a wireless remote control that is sealed against dust, water, and other elements. The wide hydraulic backfill blade saves time during clean up and can easily be folded in for passing through gates.

EQUIPMENT HIGHLIGHTS

- Command Cut Automatic Swing-Speed Control
- 4-Wheel Drive with Front and Rear Dual Tires
- Hydrostatic cutter wheel drive with Rayco’s exclusive “Quick Stop” cutter wheel
- Fits onto custom Rayco TR100L trailer: The stump cutter is held to the trailer with simple and secure pins, eliminating chains and straps. The TR100L trailer is equipped with TorFlex suspension and electric brakes.
- European compliant

STUMP CUTTERS

RG80-R STUMP CUTTER

GENERAL	US	METRIC
Weight	3,230 lb	1,465 kg
Length	142"	361 cm
Height	55"	140 cm
Width	35.5"/51" extended	90/130 cm
Engine	85-HP Ford	63-kW Ford
Fuel Type	Gasoline	Petrol
Fuel Tank Capacity	10.2 gallons	39 L
Oil Tank Capacity	8.8 gallons	33 L
Cutting Wheel Diameter	23"	58.4 cm
Cutting Wheel Thickness	1.5"	3.81 cm
Cutter Teeth Quantity	24 Super Tooth®	
Cutting Depth	21"	53.3 cm
Cutting Height	20"	50.8 cm
Cutting Width	65"	165.1cm



The wireless remote control unit is sealed against dust, water, and other elements.

RAYCO SERIES



Targeted for customers who need to remove large stumps in a short time, the **RG165T-R** is able to maneuver in tight areas with retractable tracks, allowing the ability to pass through a 36" gate and widen out for stability. The 165-HP gasoline engine meets emissions requirements without the need for diesel exhaust fluid (DEF). A handy backfill blade makes clean up afterward easy. Plenty of horsepower and torque allows maximum use of the cutter wheel to get jobs done quickly.

EQUIPMENT HIGHLIGHTS

- Command Cut automatic swing-speed control
- 165-HP Ford V8 gasoline engine
- Rubber tracks with retractable undercarriage
- Propel system features Hi and Low travel speeds.
- Hydrostatic cutter wheel drive with Rayco's exclusive "Quick Stop" cutter wheel.
- Hydraulic backfill blade.
- Available with custom Rayco TR100L trailer.
- Radio remote control unit is comfortable and sealed against dust, water, and other elements.

STUMP CUTTERS

RG165T-R STUMP CUTTER

GENERAL	US	METRIC
Weight	5,430 lb	2,463 kg
Length	159"	404 cm
Height (exhaust)	68"	173 cm
Height (hood)	60"	152 cm
Width	35"	89 cm
Width (tracks extended)	51"	130 cm
Engine	165-HP Ford	123-kW Ford
Fuel Type	Gasoline	
Fuel Tank Capacity	19 gallon	72 L
Oil Tank Capacity	12.5 gallon	47 L
Cutting Wheel Diameter	28"	71.1 cm
Cutting Wheel Thickness	1"	2.54 cm
Cutter Teeth Quantity	40 Super Tooth®	
Cutting Depth	28"	71.1 cm
Cutting Height	28"	71.1 cm
Cutting Width	72.5"	184.1 cm

RAYCO SERIES



Rayco stump cutter trailers are specifically designed to haul the self-propelled stump cutters. The **TR100L** fits all current Rayco stump cutter models, while the **TRG** trailer fits the self-propelled Super Jr, Trac Jr, and RG55 stump cutters. Both trailers feature a single-pin lock to secure the stump cutter to the trailer.

EQUIPMENT HIGHLIGHTS

- Lockable tool box
- LED lighting: right and left tail lights, license plate lighting, DOT approved
- Skid-resistant deck and ramps
- Electric brakes

TRAILERS

TRG STUMP CUTTER TRAILER

GENERAL	US	METRIC
Weight	900 lb	408 kg
Length	160"	406 cm
Height	58"	147 cm
Width	80 1/2"	203 cm
Deck Size	54" x 90.5"	137 cm x 229.9 cm
Ground Clearance	12.5"	31.75 cm
Tires	LT 28.2 x 8.53 (225/75/15)	
Axle	Torflex Suspension	
Lighting	12v LED	
Brake System	Electric	
Hitch	2" Ball, Class 3	5.1 cm
Jack Stand	2000# Lift	907 kg

TR100L STUMP CUTTER TRAILER

Weight	1,555 lb	705 kg
Length	180"	457.2 cm
Height	35"	88.9 cm
Width	81 1/2"	198 cm
Deck Size	55.5" x 97.25"	141 cm x 247.7 cm
Ground Clearance	9.625"	24.4 cm
Tires	LT 28.2 x 8.8 (225/75R15) Max capacity 2,200 lb @ 65 psi per tire 997.9 kg @ 448.1 kPa	
Axle Tandem	Dexter E-Z Lube 4,000 lb rating each (1,814 kg)	
Lighting	Right and Left Tail Lights, License Plate Lighting, Side-marker Lights, DOT Approved	
Brake System	Electrical with trailer-mounted break-away safety switch and integral battery charger (note: both axles have brakes)	
Hitch	2" (5.87 cm) Ball coupler with safety chains and hooks	
Optional Hitch	2.5" I.D. pintle hitch, 2.3" ball coupler 7.62 cm, 56.67 cm	
Jack Stand	2000# hand crank 907 kg	



SAFETY CONTROL BAR
BARRA DE CONTROL DE SEGURIDAD

CONTROL PANEL TO STOP FEED WHEELS
PUSH & HOLD TO REVERSE FEED WHEELS

SAFETY CONTROL BAR
BARRA DE CONTROL DE SEGURIDAD



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